

White Paper

Important Differences & Similarities in Argentine, Australian, & Chinese 10A/250V Plugs & Sockets

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These plugs and sockets might have obvious similarities, but there are distinct differences you need to know.



### **Contents**

Overview	3
Australia	5
Argentina	7
China	8
How Interpower Marks its Products Concerning Standard/Safety Agency Requirements	9
Conclusion	11



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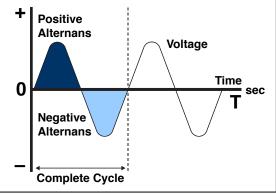


### **Overview**

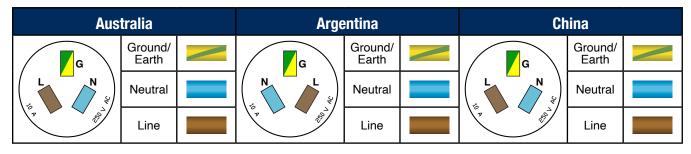
As their standard plug, Australia, Argentina, and China all use the Class I, 10A/250VAC plugs with an Alternate Current (AC) cycle of 50Hz. (Fig. 1) All three countries have similar plug patterns and all use the international color code for the conductors of the cable. Conductor colors are: green/yellow (ground/earth), light blue (neutral), and brown (line). (Fig. 2) And both Australia and Argentina plugs are connected to H05VV-F cable (Harmonized, 300/500VAC, PVC, Flexible cable) while the China cable is RVV (PVC insulated flexible cable under GB/T 5023.5 and IEC 60227-5. (Fig. 3) So how compatible are these plugs and sockets?

While China and Argentina have similar plug patterns, the line and neutral contact pins for these plugs are reversed on the face of the plugthe Australian and Argentinian line and neutral are also opposite each other. (Fig. 2) Manufacturers must consider these wiring differences when exporting electrical products to all three of these countries due to similar patterns and components.

## Fig. 1: Alternating Current (AC) Wave



### Fig. 2: Conductor Color and Pin Orientation

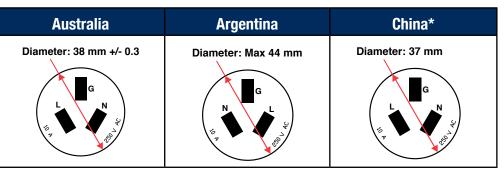


### Fig. 3: Cable Types

Australia H05VV-F Harmonized, 300/500V PVC, Flexible Cable Argentina H05VV-F Harmonized, 300/500V PVC, Flexible Cable China RVV

PVC inuslated flexible cable, 300/500V under GB/T 5023.5

### Fig. 4: Plug Diameters



Per Australian standards, the plug diameter will be 38 mm +/-0.3; per Argentine standards, the plug diameter will be at maximum 44 mm + 0.15 -0.0. (Fig. 4)

Although Interpower specifies a diameter for our Chinese plug molds, the Chinese standard says the outline of the plug is not specified, but that no part of the pins shall be less than 6.5 mm from the edge of the plug.



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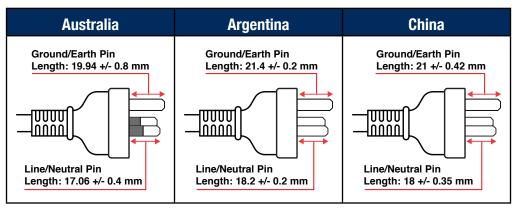
3



### **Overview** Continued

However, there are anomalies if trying to pair one country's plug to another's socket: though the Chinese line and neutral pins are 1 mm longer than its Australian counterpart (18 to 17 mms respectively), the Australian plug will fit the Chinese socket. Interpower Does Not Authorize the use of country-specific plugs with another country's country-specific socket unless authorized by their respective agencies. (Fig. 5)

### Fig. 5: Pin Length





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### **Australia**

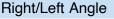


Australian plugs and sockets are described in AS/NZS 3112. The standard plug and socket rating is 10A, but 15A and 20A models are also available. The cord sets can be terminated with a variety of IEC 60320 connectors such as the C13. Contact Customer Service regarding other connector options.

### IEC 60320 C13 Connector Angles





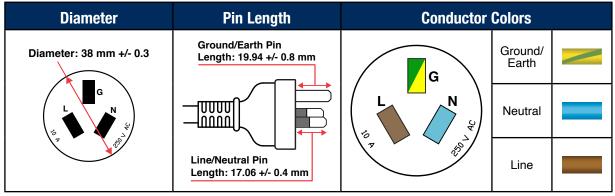








### Fig. 6: Argentina Plug Design





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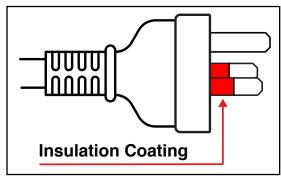
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5



### Australia Continued

Fig. 7: Insulated Line & Neutral Blades

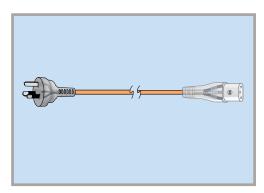


According to AS/NZS 3112: "The material for plug pins shall be copper, or an alloy containing 58% copper for parts made from cold-rolled sheet, or at 50% for other parts." Stainless steel can also be used if containing at least 13% chromium but not more than 0.09% carbon. Since 2000, the Australian standards require the line and neutral blades of the plug to contain insulation (Fig. 7).

Insulation for Australian pins cannot be lacquered, enameled or sprayed with insulation coating. Except for ceramics, all insulating materials of a plug shall comply with AS/NZS 3112, clause 2.13.11: Determination of Ignitability and Combustion Propagation, that "Plugs shall comply with the requirements for resistance to fire in accordance with AS/NZS 3100 for equipment designated 'attended' or 'unattended.' The glow-wire test temperature (T) shall be 650°C." The designation can be found in AS/NZS 3100, Annex B (B3.3).

Australia requires approval of plugs and connectors through any one of its state run certification bodies after being tested at an accredited testing laboratory. Test reports are then submitted to the proper Australian province. Only then will they issue a certificate. Approval is not referenced by an approval mark as with other agencies, but instead the approval file number must be on the part.

Australian medical equipment needs to meet the AS/NZS 3200 standard. There are no special requirements for molded plugs, only preferences. All Australian plugs must be approved to the AS/NZS 3112 standard. In Australian medical applications, it is preferred by some hospitals to have a clear molded plug with an orange, flexible cable. Per the AS/NZS 3200.1, if a plug must be replaced with a hand-wired plug, or a hand-wired plug is used on an original assembly, the medical equipment standard requires the hand-wired plug to be clear.



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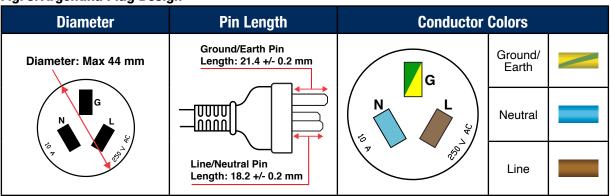
### Argentina



Argentine 10A/250VAC rewirable plugs are white, and molded plugs can be any color except clear. Their cables range from 0.75 mm<sup>2</sup> to 1.0 mm<sup>2</sup>. According to Argentine standards, the plug diameter will be at maximum 44 mm +0.15 -0.0\*, and its grounding or earthing pin must be 21.4 mm +/- 0.2 in length\*. The line and neutral pins are 18.2 mm +/- 0.2\*. The plug's pins are constructed of nickel-plated brass. The three conductor colors are brown, blue, and green-yellow\*.

\* See Fig. 8

### Fig. 8: Argentina Plug Design



The thermoplastic plug's operational temperature range is from -5°C to 35°C. The recommended maximum cable diameter for the plug is 8.5 mm. Argentina requires the plug and connector be approved by **IRAM** and bear that marking, as well as the **Argentine product safety mark (S)**.

The standard plug for Argentina is defined by **IRAM 2073. IRAM** is the standards agency for Argentina. The Argentine plug, which is used in Class I applications in Argentina, is similar in appearance to the Australian plug. However, this plug differs greatly from the Australian plug—the pins are one millimeter longer, the body dimensions change slightly and most importantly, the wiring differs—the positions of the line and neutral contact pins are reversed. For this reason, great care must be taken when manufacturing equipment for export to both Australia and Argentina, as well as specifying the correct cord or cord set for use with equipment.

The cable type is H05W-F with a standard length of 8.2 feet. The Argentine cord set is terminated with various IEC connectors rated at 10A. All cord sets carry the appropriate approvals. The 10A/250VAC plug also has a flammability rating through the glow-wire test at  $750^{\circ}$ C.



IRAM Marking



Connector IRAM Marking

Argentine Product Safety Mark

7



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### Important Differences & Similarities in Argentine, Australian, White Paper & Chinese 10A/250V Plugs & Sockets

### China



### Fig. 9: China Plug Design



**China Quality Certification Center (CQC) Marking** 



**China Compulsory Certification (CCC) Marking** 

#### **Environmental Markings**

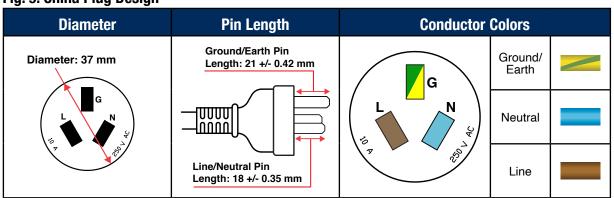
Markings may be placed on the product or on the packaging label.



China Environmental Marking: Safe Use 10 yrs.



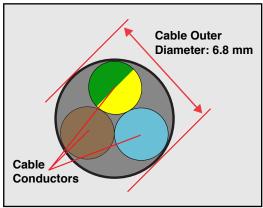
China Environmental Marking: Product Contains Less than Maximum Value of Hazardous Substances



Interpower's Chinese 10A/250VAC rewirable plug is two-tone: black on the back and clear on the pin side. Its molded plugs are black only. The plug is 37 mm in diameter. Its grounding/earthing pin is 21 mm, and the line and neutral pins 18 mms (Fig. 9). Conductor size is 1.0 mm<sup>2</sup>. China requires that plugs, connector couplers, and cable used in the construction of the Chinese cord sets be successfully tested by the China Quality Certification (CQC) center to meet approval for China Compulsory Certification to bear its "CCC" mark.

The cable type is RVV with a standard length of 8.2 feet. It has three conductors-brown, blue, and green-yellow. The cable's outer diameter is 6.8 mm (Fig. 10). The common connector type is IEC 60320 C13.

### Figure 10: China Cable

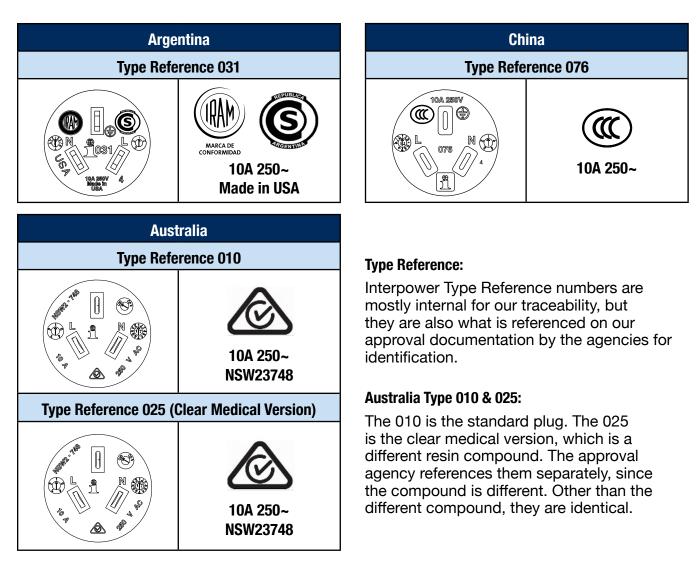




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### How Interpower Marks its Products Concerning Standard/Safety **Agency Requirements**



### **Conclusion**

Approvals are a major difference between these three products and a key in why one cord set cannot be used in one of the other locations. Failure to use the appropriate approved cord set in these locations is not authorized and would void the certification of the cord.



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9



## Australia, Argentina, China Plug Comparison Chart

Country	Conductor Colors		Pin Orientation	Pin Length	
Australia	Ground/Earth		G L V V V V V V V V V V V V V V V V V V	Ground/Earth Pin Length: 19.94 +/- 0.8 mm	
	Neutral				
	Line			Line/Neutral Pin Length: 17.06 +/- 0.4 mm	
	Ground/Earth			Ground/Earth Pin Length: 21.4 +/- 0.2 mm	
Argentina	Neutral		G N N N N N N N N N N N N N N N N N N N		
	Line			Line/Neutral Pin Length: 18.2 +/- 0.2 mm	
	Ground/Earth		Ground/Earth Pin Length: 21 +/- 0.42 mm		
China	Neutral		G L N V V V V V V V V V V V V V V V V V V		
	Line			Line/Neutral Pin Length: 18 +/- 0.35 mm	



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### Australia, Argentina, China Plug Comparison Chart (Continued)

Country	Diameter*	Pin Insulation	Cable Types**	Markings
Australia	Diameter: 38 mm +/- 0.3	Insulated Line & Neutral Blades	H05VV-F Harmonized, 300/500V PVC, Flexible Cable	Approval is not referenced by an approval mark as with other agencies, but instead the approval file number must be on the part.
Argentina	Diameter: Max 44 mm	Not Applicable	H05VV-F Harmonized, 300/500V PVC, Flexible Cable	Plug IRAM Marking © Argentine Product Safety Mark
China	Diameter: 37 mm	Not Applicable	RVV PVC inuslated flexible cable, 300/500V under GB/T 5023.5	China Compulsory Certification (CCC) Marking

\* Although Interpower specifies a diameter for our Chinese plug molds, the Chinese standard says the outline of the plug is not specified, but that no part of the pins shall be less than 6.5 mm from the edge of the plug.

\*\* Examples of cable types Interpower uses on our Australia, Argentina, and China cords and cord sets.



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Order a specific quantity of an Interpower product (e.g. 1,000 cord sets), lock in a price, and request shipments as needed throughout a 1-year time frame. Quantities and delivery dates may vary, according to the company's needs.

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### No Minimum Order or Dollar Requirements

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